



# GraphiGuard

# 4331030 Matte

A durable waterborne acrylic clear topcoat that offers moderate resistance and excellent UV protection both for itself as well as for the surface and coatings it covers. Exceptional choice for protective topcoat for UV ink, solvent, eco-solvent and thermal resin transfer printing.



#### **Features & Benefits**

- Excellent UV protection
- Dry to handle in 90 minutes

## **Directions For Use**



### **Surface Preparation:**

Tack printed surface free of dust after allowing sufficient, thorough drying time. Usually no less than 12 hours.



#### **Mix Ratios:**

Thinning is generally not required. For spray application, reduce no more than 10% with distilled water.



### **Application:**

- Brush, roll or spray.
- For brush and roll applications: 1 wet coat

Flash 45 minutes

Follow with a second wet coat



#### **Directions For Use (Continued)**



#### **Drying Times:**

Dry to handle: 90 minutes

Drying time is best when temperature is above 65° F. Between 50° F and 65° F, drying time is much slower. Paint will not completely dry below 50° F. Dry times vary by color, application method, temperature, humidity and film thickness.

## **Equipment Cleaning:**

Clean equipment with warm, soapy water.

#### 4331030 Technical Data:

VOC Less Water Less Exempts - Ready to Use (package/as is)	2.36 lbs./gal (283 g/L)
Solids by Weight	36.0%
Solids by Volume	32.8%
Theoretical Coverage - Ready to Use (package/as is)	526 sq. ft./gal at 1 mil,
	100% transfer efficiency

#### **Limitations:**

Do not freeze.

#### Important:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

#### **Emergency Medical or Spill Control Information:**

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

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